

How The “Head Exchange Program” Works!*

To swap out your worn grinder head with one of our freshly sharpened and reconditioned heads all you need to do is enroll in our “head exchange program.” You can soon have a freshly sharpened head on your grinder. Our grinder heads are tested, re-taped, and painted, prior to shipping. There’s just one catch. We must be the only one to recondition the head for it to qualify for the “Head Exchange Program.”

Does it cost money to enroll your grinder head in our program? The answer is usually “no,” unless your grinder head is “unusually worn.” Please call to find out. Once you are in the program the cost of new rolls are covered as long as we are the only ones to recondition the rolls. Heads that are returned damaged, worn beyond reason (cupped more than .01), sprockets not routinely oiled, rolls damaged by metal objects, bearings ran while dry or replaced when needed, roll ends and keyways damaged, or other items damaged or not maintained in a reasonable way, will result in an extra service charge to cover the added maintenance expense.

| <u>Grinder Model</u> | <u>Exchange</u> | <u>Extra Section</u> | <u>New Rolls each</u> |
|-----------------------------|------------------------|-----------------------------|------------------------------|
| 666e | \$9,295 | \$3,193 | \$1982 |
| 777e | \$11,518 | \$3,980 | \$2,685 |
| 777f | \$10,250 | \$4,178 | \$2,785 |
| 888e | \$12,995 | \$4,209 | \$4,189 |
| 888f | \$10,995 | \$3,909 | \$4,289 |

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| D head Exchanges: | Add 15% |
| Cut Probat 800mm Rolls: | \$1,993 each |
| New Probat rolls 800mm | \$5,130 each |
| Cut Probat 1600mm Rolls: | \$3,185 each |

You simply send your grinder head in to be re-sharpened for a one-time fee of the listed price minus 10% plus cost of parts and/or additional labor. Price does not include roll replacements, sprocket, or bearing work.

Belt Drive Conversion

Complete with Motors base drive pulley, Driven Pully 8 Base to Head drive pulley. Hubs and Idler shaft and pulley, Motor to Mixer Belts and Main Head Drive belt, only convert grinders that have a soft start and never a grinder left full of coffee.

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| 777 belt drive kit | \$7893.60 |
| Head and Belt conversion \$5021 | Base Drive conversion \$3190 |
| 888 belt drive kit | \$9016.50 |
| Head and Belt conversion \$5491 | Base Drive conversion \$3960 |

How to Join our Head Exchange Program!

1. Just send us a photo of the grinder head you are exchanging, showing the sprockets, and the adjusting bolts located between the bearing housings on each head. If the adjusting bolt has less than two-thirds of an inch thread showing, you will need to “buy-in” at a pro-

rated cost of a new roll for that section. Cracker rolls with broken teeth, more than two worn-out bearings, damaged or worn roll necks, keyways, and sprockets, will also require a “buy-in” at a pro-rated cost.

2. You can send the head in for an evaluation.
3. If possible we will arrange to do a low cost evaluation at your site with the cost refundable to you on your first order.

Customers must cover freight both ways, including insurance, and the return of our shipping crate. Exchanged heads not returned within 15 days will be billed at twenty dollars per day.

Call Roasters Exchange today at 405.232.1223 with any questions!

***Customer’s head must have at least 50% life left on rolls and in good condition or already enrolled in our exchange program or an charge could be due to join.**