

# New and Reconditioned Roller Grinder Heads and Bases for Gump Style Grinders

Complete Gump roller grinders models 666-777-888 E and D head styles. We offer as-is or sharpened heads for Gump (mp) roller grinders. We can rebuild yours or swap you for one of ours. We have several sizes in stock ready to ship in case you are down. Our new grinder heads and our replacement parts feature all machined parts for better fit and longer life than the sand-cast originals.

Grinders include: head, mixer base, motor, chain guard, and chain with sprockets.

Please contact us for pricing and availability of the optional scalpers, belt drives and power feed. Our grinder head, rolls, scalpers and mixer sections can be set up in different configurations to meet your standards.

Head exchanges  
with 50% life on Head  
(2 sections & cracker on E style)  
(3 total sections on F style)

666 exchange

777e exchange

777f exchange

888e Exchange

888f Exchange

Cut Probat 800 mm Rolls

Cut Probat 1600 mm Rolls

Sharpened, cleaned, repainted, and ready to run reconditioned roller grinders.

666e Complete Fine or Super Fine

777e Complete Fine or Super Fine

777f Complete Fine or Super Fine

888e Complete Fine or Super Fine

888f Complete Fine or Super Fine



We can offer special cuts on the rolls for a reasonable additional charge, please call for a quote. Often we have grinders we can offer as-is as they are available, that still have good life on them.

If you need sharpening of other brands or types of roller grinders please call and allow us to quote you.

You can just simply send your head in to be re-sharpened at a one-time cost of the listed price minus 20%.

It will not include any roll replacements, sprocket, or bearing work. Whatever is needed will be billed on completion.

Specifications may change. Please contact us for current offerings and prices..

# Head Exchange Program

We need for you to understand that some heads that are out in the industry have a lot of wear on the rolls. For you to be able to offer to swap out heads all we will need is to get them in our program. We will be glad to earn your business as a customer in several different ways. Once heads are enrolled in our head exchange program we can swap one of our freshly re-sharpened and reconditioned heads with you with just a phone call. Sprockets that are worn, bearings that are becoming marginal, oil seals that need attention have been replaced and worn rolls replaced with fresh and ready to go ones, test ran, Retaped and painted before shipping. Just one catch. We must be the only one to recondition the head or you will need to re-enlist the head.

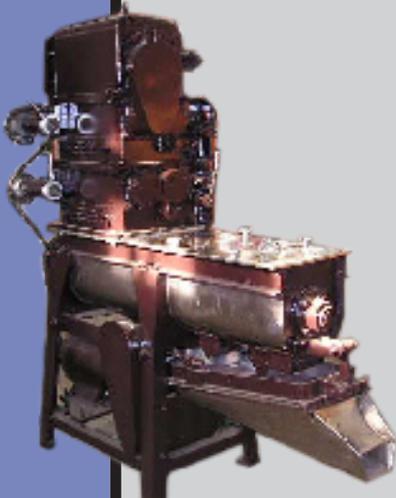
Question: Why do we charge to have the head enrolled? Many times we do not. But you need to be prepared for the bad news if the head has a lot of wear. Some grinders currently are in great need of one to three or more rolls and for us to provide the service and provide several free rolls makes us unable to offer a service many customers desire at a reasonable price. Once you are in the program the cost of new rolls is covered by us as long as we are the only company to recondition the rolls. Heads that are returned damaged, worn beyond reason (cupped) or that reasonable care (sprockets that have not been oiled) was not given to will result in an extra service charge to cover the extra expense.



## Please Join Us!

1. We will need to see photos of the head you are exchanging showing the sprockets and the adjusting bolts located between the bearing housings on each head. If the adjusting bolt has less than 2/3" thread showing you will need to "buy in" at a pro-rated cost of a new roll for that section. Cracker Rolls that have broken teeth will also result in a charge, as often they must be replace to grind correctly.
2. We can agree on a price to supply all new rolls in the head, which will sound great buy why would you want to buy all new rolls when the head you will exchange for later could not have all new rolls?
3. You can send the head in for an evaluation.
4. We can arrange to do a low cost evaluation on your site with the cost refundable on your first order.

Customers are required to cover the freight both ways on Head Exchanges with insurance and return our shipping crate. Exchange heads that are not returned in 15 days will be billed at twenty dollars per day.



## Roasters Exchange

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