



**Roasters Exchange.**  
**www.roastersexchange.com**

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**Gump Style Grinders.** U.S. Roaster Corp. manufactures and refurbishes “Gump” style grinders in addition to other roll grinding equipment. We carry complete Gump Roller Grinder models 666, 777, and 888 e and f head styles. We can rebuild yours or swap it with one of ours. We have several sizes in stock ready to ship. Our new grinder heads, and replacement parts, feature all machined parts for better fit and longer life. Sharpened, cleaned, repainted, reconditioned and ready to run, our Rebuilt Roller Grinders are priced as follows.

<u>Model</u>		<u>Fine</u>	<u>Super Fine</u>
666e	500-700 pounds per hour	\$31,893	\$37,680
777e	900-1200 pounds per hour	\$44,714	\$50,938
777f	1000-1300 pounds per hour	\$51,745	\$59,675
888e	2000-3000 pounds per hour	\$59,634	\$70,162
888f	2200-3500 pounds per hour	\$62,823	\$75,105

Grinders include grinder head, mixer base, motor, chain guard, and chain with sprockets. Please contact us for pricing and availability of grinders and optional scalpers, belt-drives, and power feed units. Our grinder heads, rolls, scalpers, and mixer sections can be set up in different configurations to meet your standards. Rolls can be cut to me more specialized for fine grinds or speed of needed. Please contact us for more detailed information.

**New USRC Grinders built as an improvement over the Gump's!  
 High Grade steel, for the perfection of grinding.**

666r	700-800 pounds per hour	\$45,623	\$52,123
888r	2500-3500 pounds per hour	\$110,137	\$125,425

Why they are better:

1. Every grinder case is water jet cut and machined to perfect dimensions.
2. 7 rolls in every “fine” unit allows longer life and more out-put without getting hot
3. Speed Drive controlled! Operator can increase output when needed or slow down to run cool.
4. Stainless Rolls and Cases can be provided.

Water cooled rolls, \$4182 per section

Water Cooled mixer on 666 + \$ 10,905 \$18,355 on 888

Ask us about direct drive!

**Does your grinder head have a lot of wear and tear on it? If so, join our “Head Exchange Program.”**

**How The “Head Exchange Program” Works!\***

To swap out your worn grinder head with one of our freshly sharpened and reconditioned heads all you need to do is enroll in our “head exchange program.” You can soon have a freshly sharpened head on your grinder. Our grinder heads are tested, re-taped, and painted, prior to shipping. There’s just one catch. We must be the only one to recondition the head for it to qualify for the “Head Exchange Program.”

Does it cost money to enroll your grinder head in our program? The answer is usually “no,” unless your grinder head is “unusually worn.” Please call to find out. Once you are in the program the cost of new rolls are covered as long as we are the only ones to recondition the rolls. Heads that are returned damaged, worn beyond reason (cupped more than .01), sprockets not routinely oiled, rolls damaged by metal objects, bearings ran while dry or replaced when needed, roll ends and keyways damaged, or other items damaged or not maintained in a reasonable way, will result in an extra service charge to cover the added maintenance expense.

<u>Grinder Model</u>	<u>Exchange</u>	<u>Extra Section</u>	<u>New Rolls each</u>
666e	\$7,552	\$2,933	\$1682
777e	\$10,918	\$3,780	\$2,585
777f	\$9,985	\$3,778	\$2,585
888e	\$11,995	\$3,609	\$3,759
888f	\$10,995	\$3,609	\$3,759

D head Exchanges:	Add 15%
Cut Probat 800mm Rolls:	\$1,823 each
New Probat rolls 800mm	\$4,430 each
Cut Probat 1600mm Rolls:	\$2,835 each

You simply send your grinder head in to be re-sharpened for a one-time fee of the listed price minus 10% plus cost of parts and/or additional labor. Price does not include roll replacements, sprocket, or bearing work.

**How to Join our Head Exchange Program!**

1. Just send us a photo of the grinder head you are exchanging, showing the sprockets, and the adjusting bolts located between the bearing housings on each head. If the adjusting bolt has less than two-thirds of an inch thread showing, you will need to “buy-in” at a pro-rated cost of a new roll for that section. Cracker rolls with broken teeth, more than two worn-out bearings, damaged or worn roll necks, keyways, and sprockets, will also require a “buy-in” at a pro-rated cost.
2. You can send the head in for an evaluation.
3. If possible we will arrange to do a low cost evaluation at your site with the cost refundable to you on your first order.

Customers must cover freight both ways, including insurance, and the return of our shipping crate.  
Exchanged heads not returned within 15 days will be billed at twenty dollars per day.  
Call Roasters Exchange today at 405.232.1223 with any questions!

**\*Customer's head must have at least 50% life left on rolls and in good condition or already enrolled in our exchange program or an charge could be due to join.**